

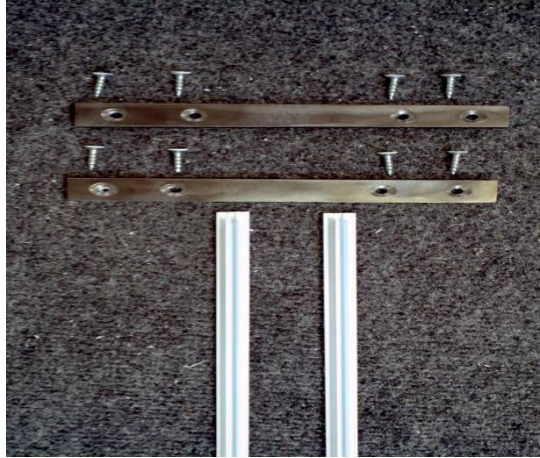
Instructions for Snap Mulling 2 or more units Together

Parts required:

8- ¾" Vinyl threaded screws – Part # SCR8570

2- Metal mullion brackets – Part # 10300087

2- Snap mullion strips – Part # 10008309



- 1) Cut nailing fin off of the sides that will be joined together.**
- 2) Place interior side of windows down on a hard flat surface side by side**
- 3) Be sure your mulling strips are cut to the height of the frames**
- 4) Clip back end of mull strip approximately ¼"**



- 5)** Make sure frames are even. Start tapping mull strip with a mallet the entire length of the mull strip.



- 6)** Flip frames over and repeat step 5 on opposite side
- 7)** Stand frames upright and center mullion bracket on the top of the frame. You may need to trim excess weld with a chisel or Dremmel tool to ensure the bracket is laying flat on the head of the frame.
- 8)** Use (4) $\frac{3}{4}$ " screws to fasten the bracket to the head of the frame.



- 9) Flip frame over and repeat steps 7 and 8 on sill end.
- 10) Silicone top of the frames where the 2 frames are joined together or apply water resistant tape as Shown in picture.

